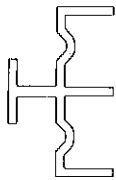
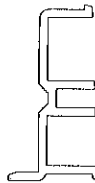
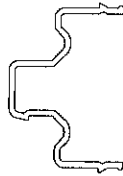
[illegible]



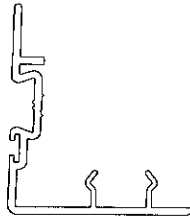
T-BRACKET



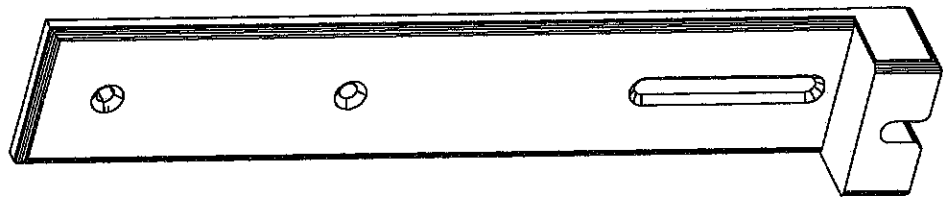
PANEL RISER



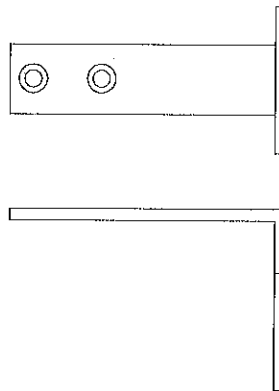
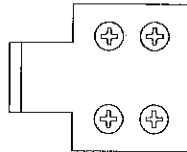
SNUBBER



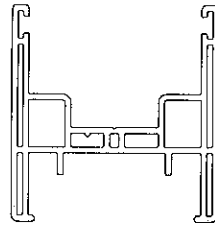
INTERLOCK
ACTIVE AND FIXED PANELS



IMPACT BRACKET



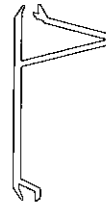
L-BRACKET



4-LITE ASTRAGAL




THRESHOLD



FRAME ADAPTOR

REVISIONS			
BY	DATE	DESCRIPTION	REV

		EASTERN ARCHITECTURAL SYSTEMS DIVISION OF EASTERN METAL SUPPLY 10030 BAYVIEW ROAD FORT MYERS, FLORIDA 33913 800-232-2204	
TITLE: SERIES 623 4-PANEL SLIDING GLASS DOOR FIELD ASSEMBLY INSTRUCTIONS			
COMPONENTS			
DATE: 10/25/12		DRAWN BY: TJH	
DRAWING NO: A-0004		SCALE: N.T.S.	
SHEET: 3 OF 3		REV: --	
PREPARED BY:			